

TP/TO-CF

CUTTING FORMING MACHINE FOR TRANSISTORS IN TUBE

13.OL01: 110 V

13.OL02: 220 V



TP/TO-CF is an automatic machine designed to cut and form transistors in tube (TO-220, TO-218, TO-126). All strokes are controlled by a PLC. The complete operation is fully automatic and each form needs a dedicated die. Two wire holders lock the leads before the cutting forming operations. Special forms to customers specifications are available upon request.



PRODUCTION: 3000 P/H

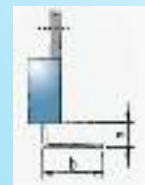
STANDARD DIE ASSEMBLIES

131000 STRAIGHT CUT



	MM			IN		
	min	max	fix	min	max	fix
a	3	13		.118	.511	

131300 90° BENDING



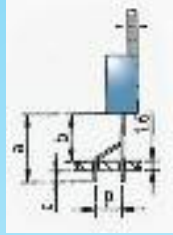
	MM			IN		
	min	max	fix	min	max	fix
a	3	8		.118	.314	
b*			8			.238

131400 SURFACE MOUNTING



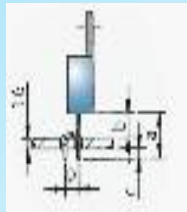
	MM			IN		
	min	max	fix	min	max	fix
a	2.5	8		.098	.314	
b*			2			.078
c*			2.5			.098

132100 CENTRAL LEAD SPREAD AND CUT



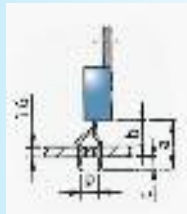
	MM			IN		
	min	max	fix	min	max	fix
a	7	13		.275	.511	
b	4	10		.157	.393	
c			1,4			.055
p*			2,54			.1

132200 CENTER LEAD SPREAD AND LOCK



	MM			IN		
	min	max	fix	min	max	fix
a	7	13		.275	.511	
b	4	10		.157	.393	
c			1,4			.056
p*			2,54			.1

132300 CENTER LEAD SPREAD/3 LEAD LOCK



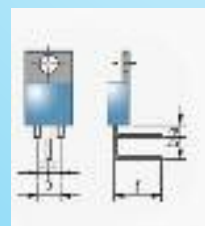
	MM			IN		
	min	max	fix	min	max	fix
a	7	13		.275	.511	
b	4	10		.157	.393	
c			1,4			.056
p*			2,54			.1

132400 DOUBLE KINK ON THREE LEAD – IN LINE



	MM			IN		
	min	max	fix	min	max	fix
a	8	11		.236	.433	
b	3	8		.118	.314	
c			1,4			.056

133100 90° BENDING CENTER LEAD OFF SET



	MM			IN		
	min	max	fix	min	max	fix
a	3	5		.118	.196	
b*			5			.196
p*			6			.216
p			5,08			.2