## EMS Konark 30



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EMS Konark 30 is Table Top Full Hot Air Convection Reflow Oven with Three Top Heating Zones. The design concept of Konark 30 is same as that of Field Proven higher end versions - Konark 145-5 zones and Konark 257-7 zones. The heaters are same high reliable open coil heaters and the blowers are new compact ones but with built-in cooling fan blade and are also further cooled by cooling fans blowing in from top cover.


The Zone temperatures are controlled three independent PID controllers to achieve stable temperatures. The heaters are switched thru PLC with special timing controlled program to keep max power consumption to 5.5 KW . PLC also takes care of alarm conditions like Over Temperature, Under Temperature, Temperature not rising etc and turns on the fault indicator on the front control panel. The Mesh Conveyor is driven thru AC motor with speed controller and the speed is adjustable from the front control panel.

The machine is fully insulated to avoid any heat loss to outside and to keep the covers cool from outside.

## ■ EMS Konark 30 Reflow Specifications

| Features | Specifications | Features | Specifications |
| :--- | :--- | :--- | :--- |
| Electrical Supply |  | Hot Air Convection Zones |  |
| Power Supply | $230 \mathrm{~V}, 1 \mathrm{Ph}, 50 \mathrm{~Hz}$ | No .of Zones | 3 Top |
| Power Consumption | 5.5 KW | Heating Tunnel Length | 1000 mm |
| Control |  | Max. Zone Temperature | $300^{\circ} \mathrm{C}$ |
| Overall Machine | PLC Control | Accuracy of Temp Control | $\pm 1^{\circ} \mathrm{C}$ |
| Temperature Control | PID Control | Cooling Zone | One Air Cooling outside |
| Conveyor |  | Machine Dimensions |  |
| Type of Conveyor | Mesh | Length $\times$ Width $\times$ Height | $1810 \mathrm{~mm} \times 700 \mathrm{mmm} \times 700 \mathrm{~mm}$ |
| Max. PCB Width | 300 mm | Machine Weight | 150 Kgs |
| Clearance above Mesh | 25 mm | Shipping Dimensions |  |
| Conveyor Direction | Left to Right | Length $\times$ Width $\times$ Height | $2110 \mathrm{~mm} \times 950 \mathrm{~mm} \times 1050 \mathrm{~mm}$ |
| Conveyor Speed | Max.100cm/min | Shipping Weight | 220 Kgs |

* Provisional Specifications, subject to change without notice.


## Manufactured by

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