# STCS L



Reference of the product 14-01-0002

Technology

Hot Air

The STCS-L is a machine for processing heat shrink tubes, based on hot air devices. It's designed for line panel applications and can process one part at a time.

All controls and interfaces are integrated in a compact box, which includes the hot air tool and clamps, making it the ideal solution for simple line panel applications that require parameter's control.

It is supplied with a standard shrinking chamber 15 x 50mm, which can be customized.









Can be supplied with custom shrinking chambers, designed for specific applications



Can be supplied with customized clamps with automatic holding system, cooling system or end splice tool



Use of references or sequences, that can be selected manually or using barcode readers



Holding to the panel using a suction vacuum pump, which can be positioned horizontally or vertically

## Technical Data

#### **WORKING TEMPERATURE**

Minimum	150 [°C]
Maximum	350 [°C] (Due to material limitations it's recommended to work below 280°C)
DIMENSIONS	
Length	345 [mm]
Width	216 [mm]
Height	445 [mm]
Weight	7 [kg]
POWER SUPPLY/CONSUMPTION	
Supply	230 [V] @ 60Hz
Consumption	50 mA to 15 A (Max.3400W)

#### **SUSPENSION**

To the Line Panel	Vacuum Pump
To the Line	Suspension Reel (Not included)
CONNECTIONS	
Barcode Reader	DB9 Male
Temperature Sensor	Type K Thermocouple
Power Line and Hot Air	2 IEC Socket
Programming	Membrane Keyboard
Interface	LCD 16x2, Buzzer and LED
SHRINKING CHAMBER	
Shrinking Chamber	15 x 50 [mm] or by request
CALIBRATION	
Calibration Probe	ref.: 05-22-0011

### **Features**

- Adjustable parameters: process temperature, shrinking time, etc;
- Two different operating modes: M1 with temperature control and shrinking time; and M2 mode with pre-programmed references;
- Additional mode with references usage (group) of shrinking performed in sequence - 100 in total);
- The pre-programming of references can be done manually or using a PC with STCS-RCT software (reads Excel™ files);

- The selection of references can be done automatically using a barcode reader or manually using either the rotating knob or the keyboard;
- Use of labels for each shrinking time inside a reference:
- Programming mode password protected;
- Manual calibration;
- Cycle counter;
- Interchangeable system language, including: Portuguese, English, French and Spanish (others on demand).

## **Options**



Custom shrinking chamber

Ref: 26-02-0001

• End splice tool

Ref: 27-02-0002