

# EMST SP 20/20



## Semi Automatic Stencil Printer



SP 20/20 Standard



SP 20/20 U  
With Universal jig for double sided printing

The EMST SP 20/20 is an ergonomically designed, manual, bench top Stencil Printer with unique features for consistent and repeatable, high quality printing for SMT.

# Specifications

Technical changes reserved.

	Metric	FPS
<b>BOARD DIMENSIONS</b>		
Max. PCB Print Area	306 mm x 406 mm	12" x 16"
Max. PCB Mounting Area	490 mm x 460 mm	19.3" x 18.1"
PCB Thickness	0.8 to 2.0 mm	0.031" to 0.079"

<b>STENCIL DIMENSIONS</b>		
Stencil Frame Size	Max. 559 mm x 559 mm	22" x 22"
	Min. 263 mm x 254 mm	10.35" x 10"
Stencil Frame Thickness	25.4 mm	1"
Print Reference	Center Reference	

<b>SQUEEGEE/METAL SQUEEGE</b>		
Squeegee Assembly	200 mm Standard	8" Standard
	Optional 100 mm	Optional 4"
	150 mm, 300 mm	6", 12"
Squeegee Material	Polyurethane/Metal	Polyurethane/Metal
Squeegee Pressure	0-3Kg/cm	0 - 43.7 PSI

<b>BOARD POSITIONING</b>		
X and Y Adjustment Range	10 mm	0.39"
Theta Adjustment Range	±1.5 Deg.	±1.5 Deg.

<b>AIR</b>		
Air Pressure	5 Kg/cm	70 PSI

<b>DIMENSIONS</b>		
Length	900 mm	35"
Width	700 mm	27"
Height	430 mm	17"
Weight	85 Kg	187 lb

SHIPPING DETAILS : Box Size	L	x	W	x	H ( In cms)	CBM	Gross Wt.
SP 20/20 Standard	113		92		66	(0.68)	165KG
SP 20/20 Universal	113		92		66	0.68)	175Kg

<b>PCB HOLDING</b>		
Standard Machine	-	Edge Clamping
Universal Machine	-	Tooling Pin Clamping

## Manufactured by



S. No. 43/3, New Gat No. 322, Plot No. 1,  
Pirangut, Tal. Mulshi, Dist. Pune - 412 115 INDIA



## Sold & Serviced by

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## HIGH PRECISION

- High precision linear guideways for squeegee support.
- Bearing support for stencil frame holder.
- Surface grounded PCB table ensures very high quality printing.

## REPEATABILITY

- Squeegee pressure is controlled and can be adjusted by pneumatic cylinder.
- Squeegee pressure can be varied with a front panel pressure gauge, assuring consistent printing.
- Stencil frame up/down movement is pneumatically controlled by a front panel switch which assures Smooth snap - off of stencil from the board.
- Stencil frame repeatability is within 20 microns, adding to the repeatable printing quality.
- Rigid clamping of PCB holding plate.

## FLEXIBILITY

- Dual squeegee head for bi-directional leading edge printing for clear prints.
- Adapter bars to mount different stencil frame sizes.
- Single point Z- axis adjustment for PCB thickness variations.  
Four different squeegee assemblies to cater to different board widths (optional).
- SP 20/20 U with universal jig for double side printing.

## EASE OF SETUP AND OPERATION

- Independent X, Y, and Theta adjustments and locking ensures rigid clamping of PCB resulting in excellent repeatability.
- Optional tooling for double sided printing.
- Front panel pneumatic switched for frame up/down and squeegee selection for forward/reverse strokes.

Owing to continuous Research and Development, specifications are subject to change without notice.