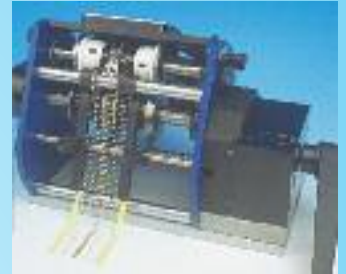


TP6/PR-F/1 CUTTING BENDING FORMING MACHINE FOR AXIAL COMPONENTS

EXAMPLES OF FORM



43.OLO1 STANDARD



The model TP6/PR-F is designed for cutting and forming axial taped components. Version 43.OLO1 is suitable for lead \varnothing 0,5 to 0,9 mm (.19 to .035"). Die assemblies designed for each one of the version, need to be ordered separately depending on the form required. It is possible to order special forms, supplying Olamef with drawings and specifications. This high quality machine is designed and manufactured to last long time. Preforming operations are realized in order not to mark, scratch or deform leads. Machine's adjustment takes advantage of '97 system. It can be motorised. Waste tape ejector TNS is always already included with the machine's price.

PRODUCTION/HOUR
TAPED: 7000
LOOSE: 5000

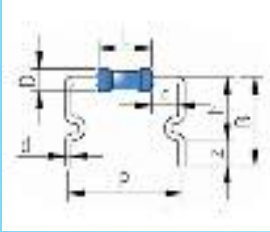


TNS - 21.0013 WASTE TAPE EJECTOR IS ALWAYS ALREADY INCLUDED WITH THE MACHINE

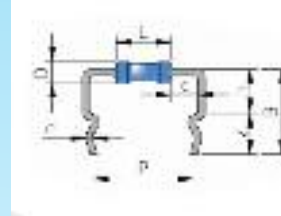
TP6/PR-F/1 STANDARD DIE ASSEMBLIES

420800 - STAND OFF 2,5MM

420850 - LOCK IN



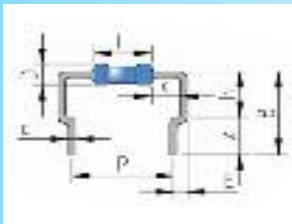
	MM		IN	
	min	max	min	max
P	10.16	60.96	.4	2.4
L		50		1.968
c	1,2		.047	
h	6	9	.236	.354
B	8	11	.314	.433
d	0,5	0,9	.019	.035
D	0,5	8	.019	.314
z	2	4	.078	.157



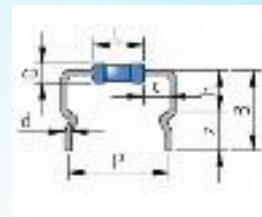
	MM		IN	
	min	max	min	max
P	10.16	60.96	.4	2.4
L		50		1.023
c	1,2		.047	
h	4,5	8	.177	.314
B	7,5	11	.295	.433
d	0,5	0,8	.019	.031
D	0,5	8	.019	.314
z	3	4	.118	.157

420900 - REDUCED PITCH

420950 - LOCK IN



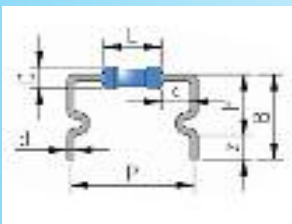
	MM		IN	
	min	max	min	max
P	7,62	58,42	.3	2.3
L		50		1.968
c	1,2		.047	
h	5	9	.196	.354
B	7	11	.275	.433
d	0,5	0,9	.019	.035
D	0,5	8	.019	.314
z	2	4	.078	.157
E	1,27		.05	



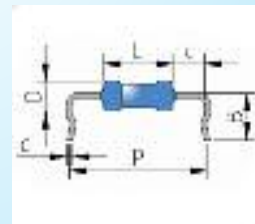
	MM		IN	
	min	max	min	max
P	10.16	60.96	.4	2.4
L		50		1.968
c	1,2		.047	
h	4,5	8	.177	.314
B	7,5	11	.295	.433
d	0,6	0,9	.023	.035
D	0,6	8	.023	.314
z	3	4,5	.118	.177

420750 - STAND OFF 3MM

421000 - BODY LOCKED



	MM		IN	
	min	max	min	max
P	10.16	60.96	.4	2.4
L		50		1.968
c	1,2		.047	
h	6,5	9,5	.255	.374
B	8,5	11,5	.334	.452
d	0,5	0,9	.019	.035
D	0,5	8	.019	.314
z	2	4	.078	.157



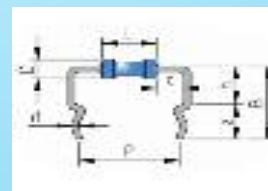
	MM		IN	
	min	max	min	max
P	10.16	60.96	.4	2.4
L		50		1.968
c	1,2		.047	
B	5	8	.196	.314
d	0,5	0,8	.019	.031
D	2	8	.078	.314

420650 - "U" BEND

42100004 - LOW BODY LOCKED



	MM		IN	
	min	max	min	max
P	10.16	60.96	.4	1.2
L		50		1.968
c	1,2		.047	
B	6	12	.236	.472
d	0,5	0,9	.019	.035
D	0,5	8	.019	.314



	MM		IN	
	min	max	min	max
P	10.16	60.96	.4	2.4
L		50		1.023
c	1,2		.047	
h	3	8	.118	.314
B	6	11	.236	.433
d	0,5	0,8	.019	.031
D	0,5	8	.019	.314
z	3	4	.118	.157

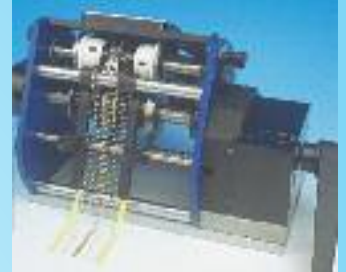
TP6/PR-F/2

CUTTING BENDING
FORMING MACHINE FOR
AXIAL COMPONENTS

EXAMPLES OF FORM



43.0L02 REINFORCED



The model TP6/PR-F/2 is designed for cutting and forming axial taped components. Version 43.0L02 is suitable for lead \varnothing 0,8 to 1 mm (.031 to .039"). Die assemblies designed for each one of the version, need to be ordered separately depending on the form required. It is possible to order special forms, supplying Olamef with drawings and specifications. This high quality machine is designed and manufactured to last long time. Preforming operations are realized in order not to mark, scratch or deform leads. Machine's adjustment takes advantage of '97 system. It can be motorised. Waste tape ejector TNS is always already included with the machine's price.

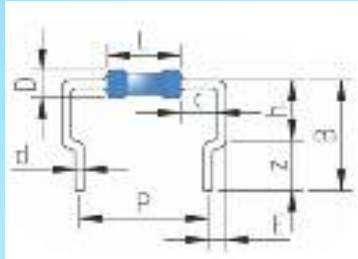
PRODUCTION/HOUR
TAPED: 7000
LOOSE: 5000



TNS - 21.0013 WASTE TAPE EJECTOR IS ALWAYS ALREADY INCLUDED WITH THE MACHINE

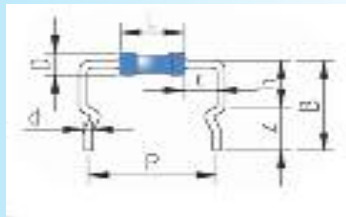
TP6/PR-F/2 STANDARD DIE ASSEMBLIES

420900 - REDUCED PITCH



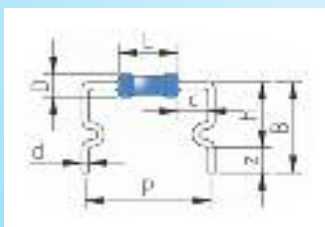
	MM		IN	
	min	max	min	max
P	7,62	58,42	.3	2.3
L		50		1.968
c	1,5		.059	
h	6	12	.236	.472
B	8	14	.314	.551
d	0,8	1	.031	.039
D	0,8	8	.031	.314
z	2	4	.078	.157
E	1,27		.05	

420950 - LOCK IN



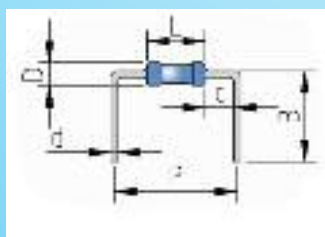
	MM		IN	
	min	max	min	max
P	10.16	60.96	.4	2.4
L		50		1.968
c	1,5		.059	
h	5,5	11	.216	.433
B	8,5	14	.334	.551
d	0,8	1	.031	.039
D	0,8	8	.031	.314
z	3	4,5	.118	.177

420750 - STAND OFF 3MM



	MM		IN	
	min	max	min	max
P	10.16	60.96	.4	2.4
L		50		1.968
c	1,5		.059	
h	7	12	.275	.472
B	9	14	.354	.551
d	0,8	1	.031	.039
D	0,8	8	.031	.314
z	2	4	.078	.157

420650 - "U" BENDING



	MM		IN	
	min	max	min	max
P	10.16	60.96	.4	1.2
L		50		1.968
c	1,2		.047	
B	6	12	.236	.472
d	0,5	0,9	.019	.035
D	0,5	8	.019	.314

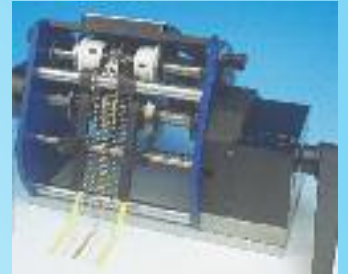
TP6/PR-F/3

CUTTING BENDING
FORMING MACHINE FOR
AXIAL COMPONENTS

EXAMPLES OF FORM



43.0L03 EXTRA REINFORCED



The model TP6/PR-F/3 is designed for cutting and forming axial taped components. Version 43.0L03 is suitable for lead \varnothing 1 to 1,3mm(.039 to .051"). Die assemblies designed for each one of the version, need to be ordered separately depending on the form required. It is possible to order special forms, supplying Olamef with drawings and specifications. This high quality machine is designed and manufactured to last long time. Preforming operations are realized in order not to mark, scratch or deform leads. It can be motorised. Waste tape ejector TNS is always already included with the machine's price..



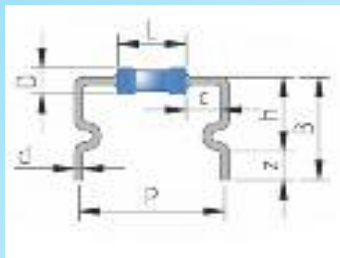
PRODUCTION/HOUR
TAPED: 7000
LOOSE: 5000



TNS - 21.0013 WASTE TAPE EJECTOR IS
ALWAYS ALREADY INCLUDED WITH THE MACHINE

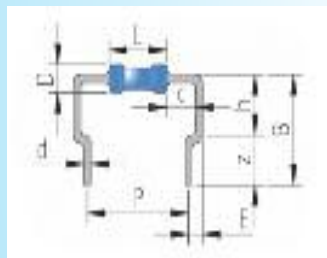
TP6/PR-F/3 STANDARD DIE ASSEMBLIES

430700 - STAND OFF 3MM



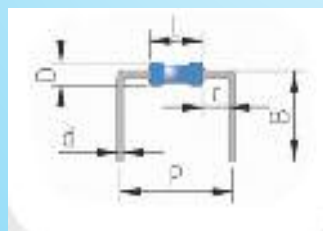
	MM		IN	
	min	max	min	max
P	12,7	60,96	.5	2,4
L		50		1,968
c	2,5		.098	
h	11	16	.433	.629
B	13	18	.511	.708
d	1	1,3	.039	.051
D	1	8	.039	.314
z	2	4	.078	.157

430900 - REDUCED PITCH



	MM		IN	
	min	max	min	max
P	10,16	58,42	.4	2,3
L		50		1,968
c	2,5		.098	
h	9	16	.354	.629
B	11	18	.433	.708
d	1	1,3	.039	.051
D	1	8	.039	.314
z	2	4	.078	.157
E	1,27		.05	

420650 - "U" BENDING



	MM		IN	
	min	max	min	max
P	12,7	60,96	.5	2,4
L		50		1,968
c	2,5		.098	
B	13	18	.511	.708
d	1	1,3	.039	.051
D	1	8	.039	.314

TP6/PR-F OPTIONAL ACCESSORIES



BR6 - 400200 REEL HOLDER



MOT98/A - 7915032 - 220 V. - MOTOR DRIVE UNIT
MOT98/A - 7915033 - 110 V. - MOTOR DRIVE UNIT



CS40 - 51.0400 FEEDER FOR LOOSE COMPONENTS



430240 COMPLETE BODY GUIDE

TP6/S

CUTTING BENDING FORMING MACHINE FOR AXIAL COMPONENTS FOR SURFACE MOUNTING

EXAMPLES OF FORMS



25.OLO1 STANDARD

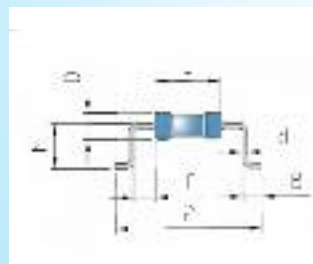
The TP6/S machine is designed for cutting and bending axial components for surface mount. The standard version offers the most common dimensions. Special versions to customer's specifications are available upon request. It is however necessary to know all dimensions of the component, before and after the bending operation.



PRODUCTION/HOUR

TAPED: 50000

LOOSE: 5000



	MM		IN	
	min	max	min	max
P	12	47	.472	1.850
C	1,5	10	.059	.388
L		40		1.574
D	0,4	16	.015	.629
d*	0,6 fix		.023 fix	
B*	2 fix		.078 fix	
h*	2,5 fix		.098 fix	