







ROTARY LASER DESIGN WITH PREMIUM STRIPPING QUALITY NO RISK OF DAMAGING THE CONDUCTOR OR SHIELD



Versatile

Equipped with a high-accuracy laser rotary cutting head, the ILC Bench Top can process multiple wire gauges without compromising the cut quality. Programmed capabilities, without wire holder requirements, ensure fast and simple changes from one wire to another (different gauge, different construction). The high power, high stability infrared laser source is able to process most insulation materials, including coaxial cable dielectric, or multilayer composite outer jacket.

Special features for enhanced productivity

The longitudinal (straight or spiral) slit feature (BTS version) helps to remove insulation on the most challenging wire and cable. The ILC is also able to create window strips.

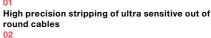
User-friendly

EasyCutting Config, the user-friendly Windows based software (comes standard), helps to manage the different stripping settings and create simple 1-cut or complex multi-step stripping programs (including sequence programs).

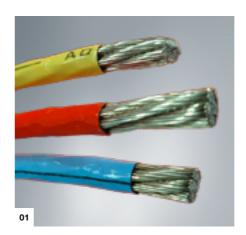
Stripping programs can be transferred using QR codes, making the device setup and adjustment fast and simple. Once loaded into the ILC Bench Top unit, stripping programs are selected manually or by scanning a barcode.

Low maintenance

Maintenance is limited to regular cleaning operations. All necessary tools are provided and stored in the integrated maintenance tray.



Short insertion length and ergonomic design 03
Integrated tray with maintenance tools







ILC BENCH TOP MODELS

ILC-20/8 BT	ILC-20/8 BTS	ILC-30/20 BTS
20-watt laser source Outer diameter: 0.5 to 7.8 mm / 0.02 to 0.31 in Integrated motorized wire insertion barrel	20-watt laser source Outer diameter: 0.5 to 7.8 mm / 0.02 to 0.31 in Integrated motorized wire insertion barrel	30-watt laser source Outer diameter: 4 to 20 mm / 0.16 to 0.8 in (best suited for 8 - 20 mm / 0.3 – 0.8 in) Manual barrel with safety insertion guides
Circular cuts only	Circular cuts, straight slits, spiral slits	Circular cuts, straight slits, spiral slits



Technical characteristics

Wire size range OD	ILC-x0/08: 0.5 – 7.8 mm / 0.02 to 0.31 in ILC-x0/20: 4 - 20 mm / 0.16 to 0.8 in (best suited for 8 - 20 mm / 0.3 – 0.8 in, other on request)	
Stripping length from wire end	3 – 115 mm / 0.12 – 4.5 in (from 0 on BTS version)	
Axial slit length (BTS version)	65 mm max. – 2.5 in max.	
Wire insertion	ILC-x0/08: motorized barrel with wire insertion guides ILC-x0/20: manual barrel with safety insertion guides	
Insertion length (distance between entry point and laser cut)	ILC-x0/08: 21 mm ILC-x0/20: 26 mm for Ø <8 mm, 41 mm for Ø <10 mm, 101 mm for Ø <12 mm, 141 mm for Ø ≥12 mm	
Cycle start	Automatic trigger sensor	
Laser cut type	BT versions: circular cut BTS versions: circular cut, axial slit, spiral strip, window	
Laser type and power	ILC-20/xx: 20-watt infrared CO2 laser ILC-30/xx: 30-watt infrared CO2 laser	
Insulation material	PTFE, Polyimide, ETFE, X-ETFE, FEP, Fiberglass, etc. PVC only with suitable filtering and suction system	
Interface	3.5" color screen, USB, RJ45	
Program configuration	Via EasyCutting Config (Windows software)	
Ambient temperature	+15°C to +35°C / 59°F to 95°F	
Humidity	< 85%, not condensing	
Noise level	< 75 dB (depends on fume extraction level)	
Dimensions (W x H x D)	167 x 470 x 560 mm / 6.6 x 18.5 x 22 in	
Weight	34 kg / 75 lbs	
Electrical connection	90 – 230 VAC / 50-60 Hz	
Electrical consumption	< 500 W	
Air supply	6 bar / 90 psi, dry and oil-free	
Fume extraction	38 mm / 1.5" in hose connector, air flow required > 150m3/h / 90 cfm	
Conformity	CE, FDA, FCC, Class 1 laser in normal operation	
Standard	EN2812, SAE AIR6894	
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Accessories and options

Fume extractor		
High capacity fume extractor (thick insulation)		
Fume extractor for PVC applications		
Fume extractor replacement filters		
QR Code and barcode reader		
Special wire guides for small and soft wires		
Foot pedal		
Shuttle case		
Extended warranty		

Komax - leading the field now and in the future

As a pioneer and market leader in the field of automated wire processing, Komax provides its customers with innovative and sustainable solutions for any situation that calls for precise contact connections. Komax manufactures series and customer-specific machinery for various industries, catering to every degree of automation and customization. Its range of quality tools, test systems, and intelligent networking solutions complete the portfolio, and ensure safe and efficient production. Komax is a globally active Swiss company with development and production facilities on several continents. Komax uses its extensive distribution and service network, which includes local companies and their employees, to support customers across the world on site, thus ensuring the availability and value of their investments after equipment commissioning through standardized service processes.

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